



## Thermit Australia Pty. Ltd.

### WELD DATA SHEET SKV-Elite

#### RAIL AS41, AS47, AS50, AS53 & AS60Kg

RAIL SIZE	GAP SIZE (mm)	TORCH HEIGHT (mm)	Working Pressure kPa		PREHEAT TIME (min)	MOULDS REMOVED (min)	CROWN GAP OVER 0.5 METRES (mm)	COMMENTS
			OXY	PROP				
AS41	28-30	40	400	150	3	5	1.5-2.0	Use preheat burner E03600
AS47	28-30	40	400	150	3	5	1.5-2.0	Use preheat burner E03600
AS50	28-30	40	400	150	3	5	1.5-2.0	Use preheat burner E03600
AS53	28-30	40	400	150	3	5	1.5-2.0	Use preheat burner E03600
AS60	28-30	40	400	150	3.5	5	1.5-2.0	Use preheat burner E03600

**SPECIAL INSTRUCTIONS:**

Welding information on this sheet should only be used when using **THERMIT AUSTRALIA Pty. Ltd.** materials and equipment exclusively